Zr(O*t***Bu)4-catalysed synthesis of acetone aldol adducts and domino aldol-Tishchenko reactions with diacetone alcohol as enol equivalent†**

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Zr(O*t***Bu)4 was found to be a potent catalyst for the synthesis of acetone aldol adducts with diacetone alcohol as enol equivalent and for domino aldol-Tishchenko reaction giving rise to 1,3-***anti***-diol monoesters with excellent diastereoselectivity.**

Catalytic aldol reactions are currently being intensely investigated. Most processes that have been developed share as a general feature the formation of a silyl enolate in a preceding synthetic operation which in a separate step is then treated with the aldehyde under Lewis acid¹ or Lewis base² catalysis. Only very recently few methods for direct, catalytic aldol reactions have been reported.3 Typically these catalysts exhibit Brønsted base as well as Lewis acid activity to form the metal enolate *in situ* and activate the aldehyde, respectively.

Recently, pharmaceutical chemists aiming at modifying the chemical structure of the immunosuppressant rapamycin reported that the homogeneous stereochemistry of the aldol moiety of the natural product was lost under the action of excess Ti(O*i*Pr)4.4 They proposed a facile retro-aldol aldolisation process to account for this observation and pointed to the possible use of aldol products as enolate precursors. Inspired by this report we reasoned that a ketone aldol adduct should be an even better source for the *in situ* generation of a metal enolate through a retro-aldol mechanism and selected diacetone alcohol (**1**) as a promising substrate for a direct and catalytic aldol synthesis.⁵

We report here that Zr(OtBu)₄ catalyses the synthesis of aldol products from aromatic and α , β -unsaturated aldehydes 2 and diacetone alcohol (**1**) to give rise to the acetone aldol products **3** in typically good yields. Moreover, with most aliphatic aldehydes a rapid Zr(O*t*Bu)4-catalysed Tishchenko reduction of the β -hydroxyketones immediately succeeds the aldol reaction to yield the 1,3-*anti*-diol monoesters **4**/**5**.

In the first step various metal alkoxides (10 mol%) were tested for their catalytic activity in the reaction of benzaldehyde and diacetone alcohol in THF at 220 °C (Table 1). NaO*t*Bu and KO*t*Bu apparently catalysed the reaction but yielded mainly the dehydrated aldol condensation product (entries 1, 2). Ti(O*i*Pr)4 and Ti(OtBu)₄ required elevated temperatures for product formation and gave mixtures of **3a** and the condensation product in moderate yields (entries 3, 4). Whereas Zr(O*i*Pr)4 also exhibited poor catalytic activity, Zr(O*t*Bu)4 6 turned out to be the catalyst of choice furnishing the desired aldol adduct **3a** in 80% yield with only traces of the condensation product being formed (entry 6). La(OtBu)₃ yielded mainly the direct aldol adduct of diacetone alcohol and benzaldehyde as one might have expected in light of the results reported by Shibasaki (entry 7).3

We then subjected a range of aromatic and conjugated aldehydes to the reaction with diacetone alcohol (2 eq.) and $Zr(OtBu)_{4}$ (10 mol%) in THF at -20 °C which gave rise to the corresponding aldol adducts **3a**–**f** in moderate to very good yields (Table 2).7 Not unexpectedly, electron-deficient aromatic

† Dedicated to Professor David A. Evans on the occasion of his 60th birthday.

Table 1 Metal alkoxide-catalysed synthesis of acetone aldol adduct **3a**

Ph н 2a	OН Ω 10 mol% M(OR) _n THF. - 20 °C. 48 h	OН Ph 3a
Entry	Metal alkoxide	Yield of $3a$ [%] ^a
	NaOtBu	23(35)
2	KOtBu	17 (49)
3	Ti(OiPr) ₄ b	20(16)
4	Ti(OtBu) ₄ b	35(28)
5	$Zr(OiPr)_4$	14(0)
6	$Zr(OtBu)_{4}$	80(2)
	$La(OtBu)$ ₃	15 ^c

a Yield of dehydrated aldol condensation product in brackets. *b* This reaction was run at rt. *c* In addition the 'direct' aldol product was formed in 46% yield.

aldehydes appear to be slightly more reactive than electron-rich ones (entries 2, 3). As byproduct in 5–10% yield we occasionally isolated 1,3-*anti*-diol monoesters comprising two molecules of aldehyde and one acetone fragment which were apparently formed in a Zr(OtBu)₄-catalysed Tishchenko reduction⁸ of the initially formed β -hydroxy ketones with the aldehyde as hydride source.

This domino aldol-Tishchenko process^{9,10} was found to be the dominant reaction pathway in the case of most aliphatic aldehydes (Table 3). Straight chain as well as α -branched aliphatic aldehydes gave the 1,3-*anti*-diol monoesters **4**/**5a**–**e** in good yields upon reaction with diacetone alcohol (1 eq.) and $Zr(OtBu)_{4}$ (10 mol%) whereas the initial aldol adducts were isolated in $< 5\%$ yield. Lowering the amount of aldehyde equivalents resulted in a decrease in yield but did not increase the proportion of the aldol adducts, indicating that the Tishchenko reduction proceeded much faster than the formation of the aldol adducts. Only pivalaldehyde as a sterically very hindered aliphatic aldehyde yielded mainly the initial aldol

Table 2 Zr(O*t*Bu)4-catalysed synthesis of acetone aldol adducts **3**

R н	OH Ω $\ddot{}$	10 mol% Zr(OtBu) ₄ THF, -20 °C, 48 h	OН ĸ
$\mathbf{2}$	1		3
Entry	RCHO	Aldol 3	Yield $\lceil \% \rceil^a$
	Ph	3a	80
$\overline{2}$	$4-NO2-Ph$	3 _b	85
3	4-MeO-Ph	3c	68
4	1-naphthyl	3d	86
5	2-naphthyl	3e	71
6	PhCH=CH	3f	60
7	tBu	3g	60

a 5–10% of the corresponding aldol Tishchenko products were formed additionally.

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a Combined yield of both regioisomers; the initial aldol products were formed in < 5% yield.

adduct **3g** in 60% yield along with 6% of the aldol Tishchenko product (Table 2, entry 7).

The initial Tishchenko products **4** suffered partial acyl migration to give rise to mixtures of regioisomeric 1,3-*anti*-diol monoesters which were, however, converted to a single 1,3-*anti*-diol upon hydrolysis with KOH in methanol. 13C NMR analysis of the corresponding acetonides confirmed their *anti*stereochemistry.11 The degree of acyl migration was dependent on the steric bulk of the acyl group with straight-chain acyl groups being more readily transferred than α -branched acyl groups. The exclusive $(> 97:3$ by NMR) formation of the 1,3-*anti*-diol monoesters may be explained through intramolecular hydride delivery of a chelated Zr-hemiacetal alkoxide in transition structure **A** which has been previously put forth for transition metal-catalysed Tishchenko reductions (Fig. 1).8

In an additional experiment we treated aldol adduct **6** with propionaldehyde under the typical reaction conditions and obtained the Tishchenko product 7 in 62% yield (15:1-mixture of regioisomers) with no formation of a crossover product being observed (Scheme 1). This result suggests that the Tishchenko reduction proceeded faster than a possible retro-aldol aldolisation process.

At present, we can only speculate about the exact mechanism of the reported aldol synthesis. Although it is very likely that the reaction proceeds stepwise *via* a retro-aldol aldolisation path-

way and *in situ* generation of a zirconium enolate, we can not rule out a concerted mechanism analogous to a Meerwein– Ponndorf–Verley reduction.12 Attempts to detect the presumed zirconium enolate spectroscopically have failed so far which, however, may be due to the very low concentration of the enolate that reacts with the aldehyde as soon as it is formed.

In conclusion, we have demonstrated that $Zr(OtBu)_{4}$ is an effective catalyst for the synthesis of acetone aldol adducts using diacetone alcohol as an enol equivalent. With most aliphatic aldehydes Zr(O*t*Bu)4 exhibits a dual activity as an aldol and Tishchenko catalyst. Further studies are aimed at understanding the exact reaction mechanism and expanding the scope of the reaction.

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